

# SOUTH PRODUCTION NOTES

April 1, 2014  
Afternoon Shift

BASF EMPLOYEES  
22 Last Recordable  
272 Last Lost Time

## **# 1 MED AI-5637:**

AI-5637 –Started making batches today.

Day shift: Started mixing.

Afternoon Shift:

Midnight shift:

## **# 1 RC /Cleaning for AI-5637:**

Follow clean up sheet/calcliner should be good.

Day shift: Running sand out of calciner so maintenance can check thermowell. We will need to shut down and pull syntron to get a better look at the thermowell.

Afternoon Shift:

Midnight shift:

Exhaust to Trimer

## **#2 MED line/ Cleaning for Cu-0860:**

Most of the dryer cleaned. Need to check the spiral (M.V. 3/16).

Day Shift: No change

Afternoon Shift: No change

Midnight shift:

## **# 2 RC/ Cu-0860 next:**

We had a gear box leak possibly due to overfilling, so we will have to monitor that when we get back up and running. Calcliner is off and has been reversed.

Day shift: No activity.

Afternoon shift: No change

Midnight shift:

### **Tank 7 / AHM solution:**

Last solution was made.

Day shift: Need to rinse tank and lines when empty.

Afternoon Shift:

Midnight shift:

### **#3 MED line / D-0795 NAQ:**

Almost finished with the run. BE SURE ALL WET MIX IS ADDED BY THE END OF THE RUN.

Day shift: Continue until until AHM is gone-B Grodecki

Afternoon Shift:

Midnight Shift:

### **#3 RC/ D-0795 NAQ:**

Currently feeding the calciner using 113 bags.. Let's finish EL000149 and go back to EL00146 and EL00147 (at 723 lbs/supersack). Lot EL000147 will have to have 19 bags to make the order. Then go to EL00150 to finish the second order. Three bags were set aside in designated area (LOT 149, bags 7, 8 and 9).

Day shift: Continued. Remake 3 bags –per B Grodecki

Afternoon Shift:

Midnight shift:

**Exhaust to CTO**

### **Old Pfaudler – D-0795 blends next:**

Pfaudler is ready.

Day Shift: Contractors completed-spark test.

Afternoon Shift:

Midnight Shift:

### **Tank 6 / Empty:**

Clean.

Day shift: No change.

Afternoon Shift:

Midnight shift:

### **New Pfaudler / :**

The Pfaudler has been rinsed but not acid washed. Waiting for instructions (RAND 3/24/14).

Day shift: Contractors will -spark test on Wednesday.

Afternoon Shift: No change.

Midnight shift:

### **#4 RC / Clean for Selexorb:**

**We have clean up instructions.** AL oxide can be run through the spiral per John Bodmann.

Day shift:

Afternoon Shift:

Midnight Shift: No change. Waiting for Selexorb to arrive.

Exhaust to Trimer

### **National Dryer / D-0222:**

Soda blasting to be done on Monday/Tuesday.

Day shift: Shurmir is soda blasting today.

Afternoon Shift:

Midnight Shift:

### **#5 RC / 1505:**

The thermowell has been installed.

Day shift: At temperature and starting to feed. 3 burners repaired.

Afternoon shift:

Midnight shift:

Exhaust to Trimer

### **PK Blender / 1505:**

We are now running 1505 material through the PK. Take the finished bags to building 16 per instructions. **MAKE SURE THE BAGS ARE CLEAN.**

Day shift: Continued.

Afternoon Shift:

Midnight Shift:

### **HC-11 Tanks - :**

Acid washed Tank 4 and tank 107; all tanks are empty with the exception of Tank 2.

(RAND - 3/24/14)

Day shift: No activity.

Afternoon Shift: No activity.

Midnight Shift:

### **Tower 3 / Cu-1986:**

Tower is loaded and running.

Day shift: Running.

Afternoon shift:

Midnight Shift:

### **Tower 6 / Cu-1986:**

Down due to heat exchanger leak.

Day shift:

Afternoon shift:

Midnight Shift: Still on hold.

### **North Screener /Change over to Cu-1986:**

We can switch screener over to Cu-1986.

Day shift:

Afternoon Shift:

Midnight shift:

### **South Screener / Cu-1986:**

Hold

Day shift: No change.

Afternoon Shift:

Midnight shift:

### **Tunnel Kiln #2 / D-0406 (Zinc material off #1 MED):**

We are running. Please note that we are not to add material to the top sagger. A note has been added to the MOD. A 2 inch oversize screen was used (M.V. 3/16/14). Continue to monitor Co emissions on the log sheet.

Day shift: Continued.

Afternoon Shift: Continued on.

Midnight shift: Continued on.

**Harrop Kiln - AI-3921 T 3/16”:**

Down... saggers have been removed, screener parts at TK#2

Day shift:

Afternoon shift:

Midnight shift:

**#6 RC / :**

Down

Day Shift: Down

Afternoon shift: Down

Midnight shift:

Exhaust to Sly Scrubber

**#2662 Pill Machine / AI-3917 3/16: Hold**

**#2664 Pill Machine / AI-3917 3/16: Hold**

## Priorities

Most of all Safety and Nox treatment.

Towers

D-0795 NAQ. We are way behind on days

#5RC Turn around.

South PK